

## TECHNICAL DATA DIGEST

### HARRIS APPLIANCE/WINDOW AND DOOR FRAME ENAMELS SPRAY PAINTS

DESCRIPTION:	Harris Appliance/Window and Door frame Enamels Spray Paint is quick drying interior/exterior enamel that gives surfaces a glossy finish. Numerous applications in the home and industry. Use it on wood and metal.
FINISH:	Gloss
PACKAGING:	11 ounces can

#### TECHNICAL DATA

VISCOSITY:	15-20 seconds (Ford cup #4)
FLASH POINT:	Less than 156° F
SOLIDS (WEIGHT):	45.86%
SOLIDS (VOLUME):	27.77%
GLOSS:	Min. of 85% @ 60° F
DRYING TIME:	15 min. max.

#### DRY FILM

THICKNESS:	1.05 mils. (calculated)
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#### APPLICATION

SURFACE PREPARATION:	Thoroughly clean all grease, oil, dirt, wax and rust scale from surface before painting.
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**HARRIS APPLIANCE/WINDOW AND DOOR FRAME ENAMELS**  
**SPRAY PAINTS**

**APPLICATION (cont.)**

NEW METAL  
SURFACES:

New or rusted areas should be primed with Aerosol Primer before painting.

PREVIOUSLY  
PAINTED SURFACES:

Make sure surface is free of dirt, grease, wax and rust scale from surface before painting. Use drop cloth or newspapers to protect surrounding areas from spray mist. Surface temperature must be above 65° F from painting. Do not paint in high winds or excessively high humidity.

SURFACES IN  
GOOD CONDITIONS:  
SURFACES IN  
POOR CONDITIONS:

Spray directly on bare areas. Primers are not necessary.

Remove all rust and peeled or blistered paint to restore back to sound surface. Primed all surfaces with Spray Primer, allow 30 min. to dry.

APPLICATION:

Shake can until agitator ball begins to rattle and continue to shake for one min. after. Occasionally shake during use. Hold can 12 to 16 inches from surface to be sprayed and apply several thin coats rather than one heavy coat. Recoat after one hour.

CAUTIONS:

**EXTREMELY FLAMMABLE. KEEP OUT OF REACH OF CHILDREN.** Vapors may ignite explosively. Prevent buildup vapor. Keep from heat, sparks, flames or other heat sources. Do not smoke. To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase fresh air or wear respiratory protection or leave the area.